

characteristics	quality classes		
	A	B	C
gluing	surfaces absolutely glued tight, tight joints in narrow and wide		surface of wide and narrow closed
appearance, size	Financial Break appearance, color-balanced	color somewhat tolerant colour play allowed	Up to 25% fixed healthy Braun allowed
texture	For the typical wood texture allowed, but even texture	Gr◊bere texture permitted	No requirement
brown, wet, Spritzkern	Not allowed	not admissible at Beech places	Allowed to 25% of the area at Beech unlimited
rays	Mark rays, enemas are not permitted; minerals 1 mm in width and 50 mm in length permitted	Mark rays, enemas permitted; minerals without limit permitted	allowed
sapwood	Not allowed	allowed	allowed
Wimmer junior	allowed		
sleeping eyes	allowed		
point branches	Up to 3 mm thick knots in wood paint to 3 parts per sqm	Up to 8 mm thick wood color	allowed
Healthy grown together firmly branches	Not allowed	to 15 mm diameter permitted, but per m2 to 4 pcs;	up to 30 mm per m◊ 6 pieces, stopper allowed
black branches	Not allowed	Up to 8 mm, no plugs	Accepted, but closed area, Spachtelung in wood color
cracks	Not allowed		Allowed area closed gespachtelt
bark junior	Not allowed		allowed
insect infestation Frag◊nge	Not allowed		
discoloration Pils infestation	Not allowed	Low discoloration allowed decay, not	decay is not admissible
Open joints	Not allowed		
A Braun with ash and beech also dampened in Class B max 5% of the area allowed B With oak, cherry, elm, chestnut and black locust is split in the Class A are not allowed C At oak and chestnut in the class B is not permitted			

Quality description of glued wood